

Date: Tuesday, 9/26/2006 2:43:22 PM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: WASHER		
<b>Job Number</b>	: 28733	<b>Part Number</b>	: D2529		
<b>Estimate Number</b>	: 10156	<b>Drawing Number</b>	: D2529 REV D1		
<b>P.O. Number</b>	: N/A	<b>Project Number</b>	: N/A		
<b>This Issue</b>	: 9/26/2006	<b>Drawing Revision</b>	: D1		
<b>Prsht Rev.</b>	: NC	<b>Material</b>	: N/A		
<b>First Issue</b>	: N/A	<b>Due Date</b>	: 10/3/2006 Qty: 1,000 Um: Each		
<b>Previous Run</b>	: 27876				
<b>Written By</b>	<i>[Signature]</i>				
<b>Checked &amp; Approved By</b>	<i>[Signature]</i>				
<b>Comment</b>	Est: C 01.09.18 Added purchasing info CB				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	PG	PURCHASING		
		Comment: PURCHASING 2134 Issue P/O: 2134 Possible Supplier: Acklands, P/N: PFS FW14S1		<i>06-09-27</i>
2.0	D2529P	Washer		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1000.0000 Each(s) WASHER		<i>1000</i>
3.0	PACKAGING 1	PACKAGING RESOURCE #1		
		Comment: PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage Ensure Material Release Note is attached		<i>26/10/20</i>
4.0	QC6	DIMENSIONAL CHECK		
		Comment: DIMENSIONAL CHECK		<i>26-10-24</i> <i>1000</i> <i>QSP019</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1		
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 5748		<i>26/10/27</i> <i>1000</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA: A/D Date: 06/10/05  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 9/26/2006 2:43:22 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 28733

Part Number: D2529

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



1000

Comment: FINAL INSPECTION/W/O RELEASE

06/10/25

Job Completion



U 06/10/25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

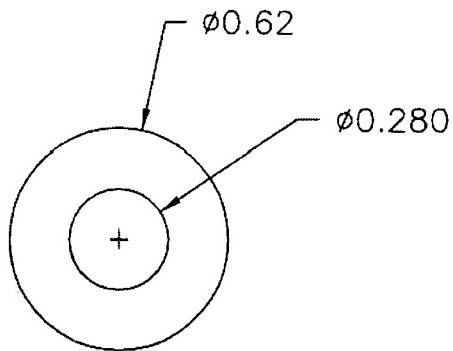
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED A	DRAWING NO. D2529	REV. D SHEET 1 OF 1
DATE 97.10.14		TITLE WASHER	SCALE 2:1
A	95.12.22	NEW ISSUE	
B	96.08.28	ADD SS	
C	97.03.24	RE-DESIGN, CHANGE MATERIAL SPEC.	
D	97.10.14	CHANGE THICKNESS (TSR A144)	
DI	<del>97.10.14</del> 02.12.16	ADDED AISI 303	

RELEASED  
97/10/24 KE



KE 97.10.08

AISI 304/316/303 (REF. DART SPEC M303R)  
MATERIAL: STAINLESS STEEL 0.032-0.063 THICK  
TOLERANCES ARE PER DART QSI 018  
BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY  
RETURN TO  
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UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 28733

**ACKLANDS  
GRAINGER.**

**ACKLANDS - GRAINGER INC.  
765 CAMERON ST.  
HAWKESBURY ON K6A 2B7  
(613) 632-2739**

**ENVVOYEZ** **R** **ACKLANDS - GRAINGER INC.**  
**EMIIT** **P** **PO BOX 2970**  
**TO** **WINNIPEG MB R3C 4B5**  
**E** **S** **DART AEROSPACE LTD**  
**X** **H** **1270 ABERDEEN ST**  
**P** **A** **HAWKESBURY** **ON**  
**E** **T** **K6A 1K7**  
**D**

**PACKING SLIP ONLY  
INVOICE TO FOLLOW**

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CUSTOMER COPY**